



Vendor Routing Guide

Effective 9/12/2018

MillikenTM

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In order to move its freight in the most efficient and cost-effective manner, Milliken & Company requests that all vendors and business partners route COLLECT or MILLIKEN 3RD PARTY PAID shipments according to the following guidelines:

COLLECT/EXW SHIPPING INSTRUCTIONS

1. For any shipment under 150 lbs. please ship UPS Ground Collect. UPS Account 6028X7 for all Milliken locations.
 2. For shipments 150 lbs. to 15000 lbs. please refer to the routing guide for carrier selection.
 3. For any shipment over 15000 lbs., or exceeding 24 ft of trailer space, please contact Milliken Logistics for routing instructions:
 - Angela Peterson 864-503-1789
 - David Patrick 864-503-2178
- * Dimensional & Packaging limits apply – See pages 5-6 of this presentation or visit supplier.Milliken.com “UPS Inbound Instructions” for UPS GROUND process. If the characteristics of the shipment (i.e., size, packaging, hazmat, etc.) make UPS GROUND questionable, contact Milliken Logistics for instructions.
- ** Milliken preferred LTL carrier can be found on page 7 of this presentation or at supplier.Milliken.com under “Inbound Routing Guide Map”. See instructions for consolidating BLs (page 7 of this presentation).

UPS Ground Instructions

Milliken

The screenshot shows the UPS WorldShip software interface. Red boxes and numbers 1 through 7 highlight the following fields and options:

- 1:** UPS Account Number field, containing 6028X7.
- 2:** Bill Transportation To dropdown menu, set to Receiver.
- 3:** Weight (lb) field, containing 15.
- 4:** Package Type dropdown menu, set to Package.
- 5:** Dimensions (Length, Width, Height) fields, all containing 12.
- 6:** Shipper Paid checkbox, checked.
- 7:** Package Declared Value field, containing 200.

Milliken has a designated account number to use with shipments being shipped at Milliken's expense to a Milliken location.

To process a shipment in UPS's provided WorldShip software:

1. Enter Milliken's receiver account number **6028X7** in the "UPS Account Number" field in the Ship To section.
2. Pick "**Receiver**" under "Bill Transportation To."
3. Enter the actual weight of the package.
4. Enter the actual dimensions of the package (do not skip this).
5. Put the appropriate **Milliken PO Number** in Reference Number 2.
6. **Optional:** If requesting additional carrier liability in excess of \$100 per package, check the "Shipper Paid" box under Options for Declared Value.
7. When sending a multi-package shipment, using the "Add" button at the bottom of the page can help you quickly process the shipment – you will need to update package details (weight, dims, etc.) for each package.

These same steps can be followed if using www.ups.com to complete a shipment. Milliken's PO Number should be entered in section 5, Reference Number 1; Milliken's account number **6028X7**, and ZIP code **29303** is entered in section 6.

Contact Milliken's Logistics department at (864) 503-2175 for general questions.

UPS's WorldShip [User Guide](#), [Shortcut Guide](#), and [Support](#) ((888) 553-1188) can assist with shipment processing questions.

IMPORTANT

Vendor should always select **UPS GROUND** (i.e., not Next Day Air, Next Day Early AM, etc.) as the service type unless otherwise specifically instructed by the receiving Milliken location or an authorized Milliken associate.

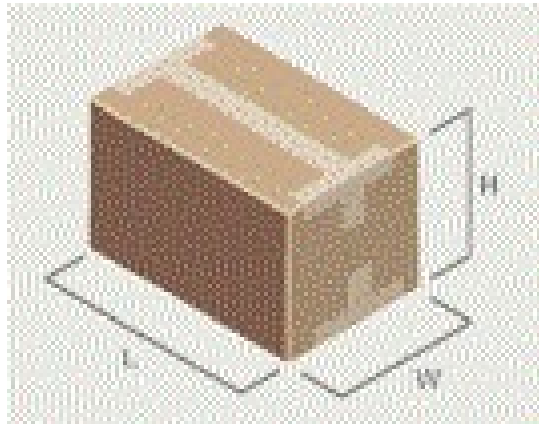
UPS Parcel* Dimension & Packaging Limits



Packages meeting any one (1) of the criteria listed below should NOT be shipped via UPS Parcel:

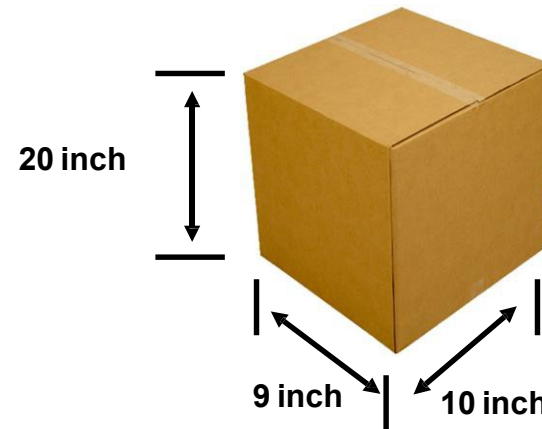
1. Individual package exceeds 150LBS (any package > 69LBS incurs extra charges)
2. Individual package longer than 108 inches
3. Individual package with Length/Girth exceeding 130 inches*
4. Package NOT encased in cardboard

* Length/Girth calculation = $L + 2*W + 2*H$



* Parcel refers to all of UPS's small package services (ground and air). It does not refer to UPS Freight or other heavy-weight services.

Length/Girth Calculation Example

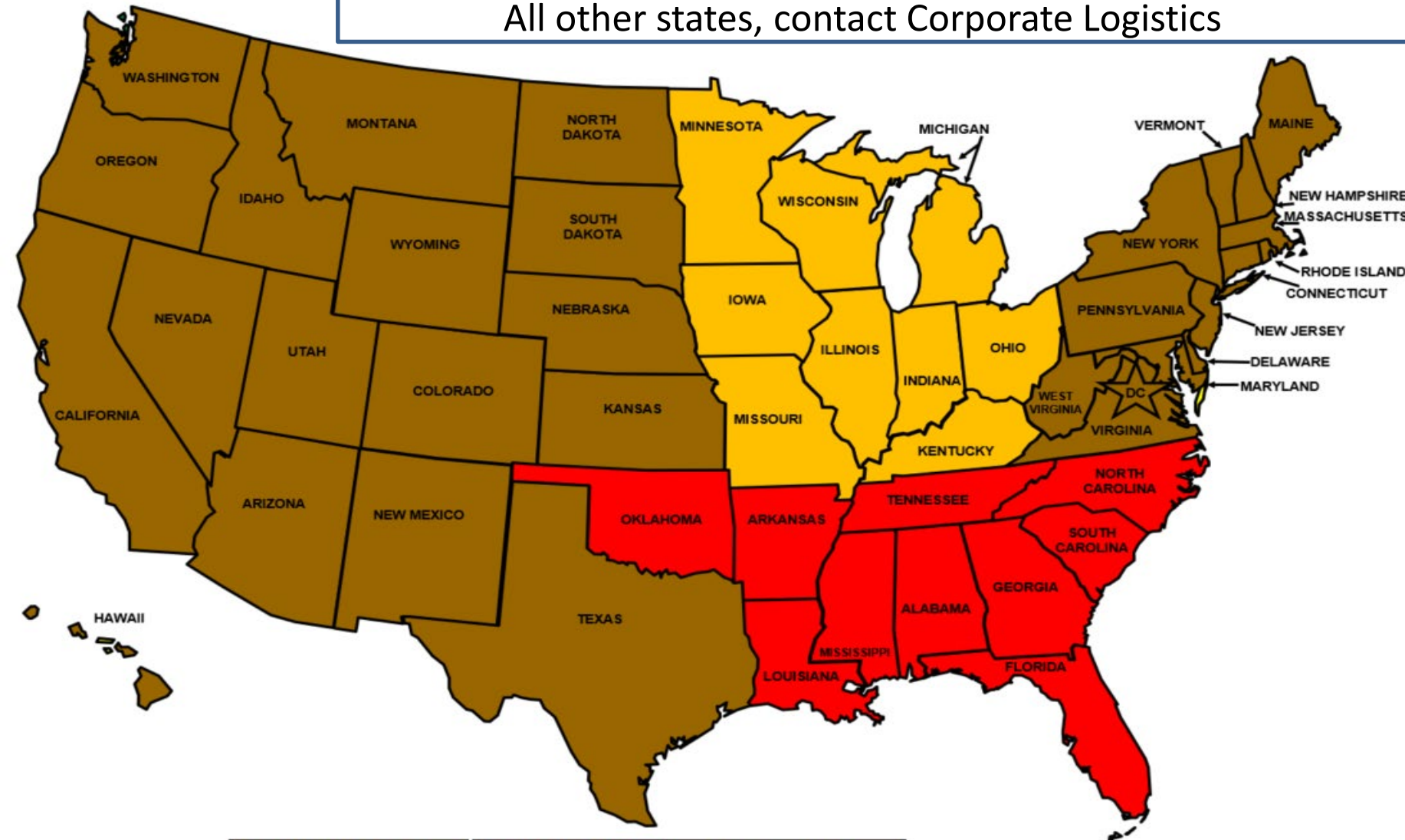


$$\text{Length/Girth} = 20 + 2*9 + 2*10 = 58 \text{ inches}$$

ONLY FOR SHIPMENTS DELIVERING TO NC, SC, GA & TN
All other states, contact Corporate Logistics

IMPORTANT!

- Please route all LTL shipments based on the state in which the shipment **originates**
- If shipping by SEFL outside of GA, NC, SC please contact Milliken Logistics at [864-503-1789](tel:864-503-1789) for further direction
- If shipping on the same day from same origin to same destination please refer to our consolidation rules on [page 7](#)
- For all other inquiries regarding routing or consolidation instructions please call Corporate Logistics at [864-503-1789](tel:864-503-1789)



USF Holland LTL
866-465-5263

Southeastern
(800) 637-7335

UPS Freight LTL
800-333-7400

Updated 2/27/19

7 LTL Bill of Lading Consolidation Instructions

Milliken

Multiple LTL bills of lading (BL) shipping on the same day to the same destination should be **CONSOLIDATED** under a single **MASTER BL** showing each PO#, total weight & total piece count.

Two (2) Shipments on Same Day - **INCORRECT**

Two (2) Shipments on Same Day - **CORRECT**

①

Bill of Lading - (Short Form - Original - Not Negotiable)

PO# 4501944305

FROM: AT: Charlotte, NC 28214

CARRIER: SEFL

BL DATE: 02/14/2018

BL # 10013897

SHIP TO: Miliken Pendleton Finishing, 200 Excelsior Mill Rd, Pendleton, SC 29670

CUST. NO.	SALES AGENT	OPERATOR	REG. NO.	SHIP VIA	PO NUMBER	CUST ORDER NUMBER
1391-10	J. Moore	Weeks, J.		Truck	4501944305	10013897

SHIP DATE	WAREHOUSE	INVOICE	TRACKING NUMBER	DELIVERY DATE	DELIVERY TIME
02/14/2018	CLT-4HIS	Collect		02/15/2018	Regular

QUANTITY	PACKAGING	SHIP DESCRIPTION	NET WEIGHT (LB)	GROSS WEIGHT (LB)	CLASS
1	2500.00 lb BCS Totes	Evo Post MFL SPKALP-48C275 1000000000	2,500.000	2,627.00	55

General Remarks: WILL REFUSE SHIPMENT (1) - DO NOT PALLETIZE DRUMS - CUSTOMER COA AND PACKING LIST MUST ACCOMPANY SHIPMENT

DELIVER (DATE): NATIONAL CONTAINER GROUP: 800-774-8888 - PLEASE NOTE: * TO RECYCLE EMPTY TOTES PLEASE CALL SHIP TO DELIVERY 8015

TOTALS: lb: 2,500.00, 2,627.00

FOR CHEMICAL EMERGENCY: Spill, Leak, or Accident CALL CHEMTREC - 800-424-9300

②

Bill of Lading - (Short Form - Original - Not Negotiable)

PO# 4501944849

FROM: AT: Charlotte, NC 28214

CARRIER: SEFL

BL DATE: 02/14/2018

BL # 10013898

SHIP TO: Miliken Pendleton Finishing, 200 Excelsior Mill Rd, Pendleton, SC 29670

CUST. NO.	SALES AGENT	OPERATOR	REG. NO.	SHIP VIA	PO NUMBER	CUST ORDER NUMBER
1391-10	J. Moore	Weeks, J.		Truck	4501944849	10013898

SHIP DATE	WAREHOUSE	INVOICE	TRACKING NUMBER	DELIVERY DATE	DELIVERY TIME
02/14/2018	CLT-4HIS	Collect		02/15/2018	Regular

QUANTITY	PACKAGING	SHIP DESCRIPTION	NET WEIGHT (LB)	GROSS WEIGHT (LB)	CLASS
1	2500.00 lb BCS Totes	Evo Post MFL SPKALP-48C275 1000000000	2,500.000	2,627.00	55

General Remarks: WILL REFUSE SHIPMENT (1) - DO NOT PALLETIZE DRUMS - CUSTOMER COA AND PACKING LIST MUST ACCOMPANY SHIPMENT

DELIVER (DATE): NATIONAL CONTAINER GROUP: 800-774-8888 - PLEASE NOTE: * TO RECYCLE EMPTY TOTES PLEASE CALL SHIP TO DELIVERY 8015

TOTALS: lb: 2,500.00, 2,627.00

FOR CHEMICAL EMERGENCY: Spill, Leak, or Accident CALL CHEMTREC - 800-424-9300

PER: Jason J. Jantz

Agent Carrier PER: [Signature] 1/14/18

This is to certify that the above named materials are properly classified, described, packaged, marked and labeled and are in proper condition for transportation according to the applicable regulations of the Department of Transportation.

Shipper: Jason J. Jantz

PER: [Signature]

Subject to Section 7 of conditions. If this statement is to be delivered to the consignee without recourse to the shipper, the shipper shall sign the following statement: The carrier shall not make delivery of this shipment without payment of freight and other lawful charges.

PLACARDS SUPPLIED: () YES () NO - FURNISHED BY CARRIER () NOT NEEDED Shipper's Signature

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PER: Jason J. Jantz

Agent Carrier PER: [Signature] 1/14/18

This is to certify that the above named materials are properly classified, described, packaged, marked and labeled and are in proper condition for transportation according to the applicable regulations of the Department of Transportation.

Shipper: Jason J. Jantz

PER: [Signature]

Subject to Section 7 of conditions. If this statement is to be delivered to the consignee without recourse to the shipper, the shipper shall sign the following statement: The carrier shall not make delivery of this shipment without payment of freight and other lawful charges.

PLACARDS SUPPLIED: () YES () NO - FURNISHED BY CARRIER () NOT NEEDED Shipper's Signature

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2 separate shipments presented to carrier @ 2,627LB each

③

BILL OF LADING

DATE: 9/11/2018

SHIP FROM: ABC Chemical, 123 Main Street, Charlotte, NC 28214

CARRIER INFORMATION: Carrier: SEFL, Trailer Number: SCAC: Incoterms: COLLECT

SHIP TO: Miliken Pendleton Finishing, 200 Excelsior Mill Road, Pendleton, SC 29670

CUSTOMER ORDER/CARRIER INFORMATION: QTY: 2, UoM: Totes, MATERIAL NUMBER: Class 55, MATERIAL AND DESCRIPTION: Textile Chemical, GROSS WEIGHT: 5,254

PO# 4501944305, PO# 4501944849

BILL TO: MILLIKEN & CO., 920 MILLIKEN RD., SPARTANBURG, SC 29303

TOTAL: 2, 5,254

Property described above is received in good order, except as noted.

SHIPPER INFORMATION: Shipper: Per: [Signature]

CARRIER INFORMATION: Carrier: Per: Date: Carrier acknowledges receipt of packages and required placards. Carrier certifies emergency response information was made available and/or carrier has the DOT emergency response guidebook or equivalent documentation in the vehicle.

This is to certify that the above named materials are properly classified, described, packaged, marked, and labeled, and are in proper condition for transportation according to the applicable regulations of the DOT.

Shipper: Jason J. Jantz

PER: [Signature]

without payment of freight and other lawful charges.

Driver's Signature: [Signature]

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1 consolidated shipment presented to carrier @ 5,254LB

Mode	Contact	Phone #	Email
Parcel	Laurie Ramsey	1-864-503-2179	Laurie.ramsey@Milliken.com
Less-Than-Truckload	David Patrick	1-864-503-2175	David.Patrick@Milliken.com
Truckload	David Patrick Angie Peterson	1-864-503-2175 1-864-503-1789	David.Patrick@Milliken.com Apeterson@milliken.com
International (air/ocean)	Laurie Ramsey	1-864-503-2179	Laurie.ramsey@Milliken.com
Importer Security Filing (ISF or 10+2)	Becky Sanders	1-864-503-2148	isf@Milliken.com
CTPAT Supply Chain Security	Andy Walters	1-864-503-1786	Andy.walters@Milliken.com